

Fabricator

SMALL JOINT SEALER

DESCRIPTION

Fabricator Small Joint Sealer is a sealing compound used for sealing between aluminium in the manufacture of aluminium joinery (raw aluminium protector). It prevents corrosion caused by oxidation at the fresh cut edges and acts as a gasket seal.

- Excellent ageing resistance and good flexibility to seal and weatherproof joints
- Its unique flow/viscosity characteristics ensure good wetting and sealing of small and narrow mitre joints
- Low slump
- Will not damage anodised and powder coated aluminium

PRODUCT INFORMATION

FB781A-BL	Black	500ml
FB781A-B	Bronze	500ml
FB781A-G	Grey	500ml
FB781A-W	White	500ml
FB781A-C	Clear	500ml
FB781-BL	Black	4 Litre
FB781-B	Bronze	4 Litre
FB781-G	Grey	4 Litre
FB781-W	White	4 Litre
FB781-C	Clear	4 Litre

TYPICAL PROPERTIES

Type	Synthetic rubber / resin / filler / solvent
Colour	Black, Bronze, Grey, White, Clear
Skin Time	25 – 35 minutes
Tack Free Time	3 hours @ 25°C
Full Cure Time	Minimum 21 days dry time for a 2mm thick film at room temperature.
Location	Interior or exterior use
Application Temperature	5 to 30°C
Service Temperature	0 to 70°C
Cleaner	Glasscorp Cleaner FB7803 or FB7805
Shore "A" hardness:	40 - 50

Water Resistance	Excellent
Solvent Resistance	Not resistant to oil or petrol
Paintability	Can be painted
Ageing	Excellent

APPLICATION

Highly flammable liquid vapour. Read Safety Data Sheet before use.

1. Ensure surfaces to be sealed are dry and free from oil, dirt and grease. Use the Two Cloth Cleaning Method. Use a suitable cleaner such as Glasscorp Cleaner FB7803 or FB7805.
2. Stir before use. Transfer sealant to a clean application bottle or sealant gun.
3. Apply a continuous bead of sealant to the joint surfaces. Ensure a full seal is obtained by working sealant into the joint to exclude air bubbles. Allow to dry for a minimum 4 hours. Note low temperatures and high humidity will lengthen the drying time.

LIMITATIONS

Small Joint Sealer cannot be used in joints exceeding 3mm width. This product must not be mixed with solvents or other materials other than those recommended by Glasscorp. Avoid leaving sealant on decorative coating longer than necessary as prolonged contact may result in changes of the decorative coating.

CLEAN UP

Glasscorp Cleaner FB7803 or FB7805. Do not thin sealant.

STORAGE AND SHELF LIFE

Store in cool, dry conditions below 25°C and out of direct sunlight. Protect from frost. Shelf life is 12 months from the date of manufacture when stored as directed in original, unopened containers.

Highly flammable – keep away from heat, sparks and open flame.

Keep out of reach of children.

Keep closed when not in use.

FIRST AID / PRECAUTIONS IN USE

Complete details on each of the products mentioned are available on the product Safety Data Sheets. To ensure no harm is caused to persons using Glasscorp products, it is recommended that all concerned read the appropriate Safety Data Sheets. Visit www.glasscorp.co.nz for copies.

DISCLAIMER

This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose before use. This data sheet and the properties of the product may change without notice. Users, suppliers and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Glasscorp disclaims all warranties in relation to manufacture and use of the product. Glasscorp is not liable for representations made by users, suppliers or retailers about the product. Glasscorp is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of the product contrary to the manufacturer's recommendations or out of date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Glasscorp does not exclude rights and remedies that may not be excluded by law. If the product is supplied to a purchaser in trade or business relating to the product then by purchasing the product the parties agree that the provisions of the Consumer Guarantees Act do not apply to that supply. Sale of the product by Glasscorp is subject to the Glasscorp Limited Conditions and Terms of Sale. For more information on Glasscorp products, and conditions of use and sale visit www.glasscorp.co.nz

TECHNICAL ADVICE

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